

§ 471.23

40 CFR Ch. I (7–1–11 Edition)

SUBPART B—BAT

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of magnesium surface treated	
Chromium .....	0.205	0.084
Zinc .....	0.681	0.285
Ammonia .....	62.1	27.3
Fluoride .....	27.8	12.3

(g) *Surface treatment rinse.*

SUBPART B—BAT

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of magnesium surface treated	
Chromium .....	0.832	0.340
Zinc .....	2.76	1.16
Ammonia .....	252	111
Fluoride .....	113	49.9

(h) *Sawing or grinding spent emulsions.*

SUBPART B—BAT

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of magnesium sawed or ground	
Chromium .....	0.009	0.004
Zinc .....	0.029	0.012
Ammonia .....	2.60	1.15
Fluoride .....	1.16	0.515

(i) *Degreasing spent solvents—subpart B—BAT.* There shall be no discharge of process wastewater pollutants.

(j) *Wet air pollution control scrubber blowdown.*

SUBPART B—BAT

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of magnesium sanded and repaired or forged	
Chromium .....	0.273	0.112
Zinc .....	0.904	0.378
Ammonia .....	82.5	36.3
Fluoride .....	36.9	16.4

§ 471.23 New source performance standards (NSPS).

Any new source subject to this subpart must achieve the following new source performance standards. The mass of pollutants in the magnesium forming process wastewater shall not exceed the following values:

(a) *Rolling spent emulsions.*

SUBPART B—NSPS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of magnesium rolled with emulsions	
Chromium .....	0.028	0.011
Zinc .....	0.076	0.032
Ammonia .....	9.95	4.37
Fluoride .....	4.44	1.97
Oil and grease .....	0.746	0.746
TSS .....	1.12	0.895
pH .....	( <sup>1</sup> )	( <sup>1</sup> )

<sup>1</sup> Within the range of 7.5 to 10.0 at all times.

(b) *Forging spent lubricants—subpart B—NSPS.* There shall be no discharge of process wastewater pollutants.

(c) *Forging contact cooling water.*

SUBPART B—NSPS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of forged magnesium cooled with water	
Chromium .....	0.107	0.044
Zinc .....	0.295	0.122
Ammonia .....	38.5	17.0
Fluoride .....	17.2	7.63
Oil and grease .....	2.89	2.89
TSS .....	4.34	3.47
pH .....	( <sup>1</sup> )	( <sup>1</sup> )

<sup>1</sup> Within the range of 7.5 to 10.0 at all times.

(d) *Forging equipment cleaning wastewater.*

**Environmental Protection Agency**

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**SUBPART B—NSPS**

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of magnesium forged	
Chromium .....	0.002	0.0006
Zinc .....	0.004	0.002
Ammonia .....	0.532	0.234
Fluoride .....	0.238	0.106
Oil and grease .....	0.040	0.040
TSS .....	0.060	0.048
pH .....	( <sup>1</sup> )	( <sup>1</sup> )

<sup>1</sup> Within the range of 7.5 to 10.0 at all times.

(e) *Direct chill casting contact cooling water.*

**SUBPART B—NSPS**

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of magnesium cast with direct chill methods	
Chromium .....	1.46	0.593
Zinc .....	4.03	1.66
Ammonia .....	527	232
Fluoride .....	235	105
Oil and grease .....	39.5	39.5
TSS .....	59.3	47.4
pH .....	( <sup>1</sup> )	( <sup>1</sup> )

<sup>1</sup> Within the range of 7.5 to 10.0 at all times.

(f) *Surface treatment spent baths.*

**SUBPART B—NSPS**

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of magnesium surface treated	
Chromium .....	0.173	0.070
Zinc .....	0.476	0.196
Ammonia .....	62.1	27.3
Fluoride .....	27.8	12.3
Oil and grease .....	4.66	4.66
TSS .....	6.99	5.60
pH .....	( <sup>1</sup> )	( <sup>1</sup> )

<sup>1</sup> Within the range of 7.5 to 10.0 at all times

(g) *Surface treatment rinse.*

**SUBPART B—NSPS**

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pound pers million off-pounds) of magnesium surface treated	
Chromium .....	0.700	0.284
Zinc .....	1.93	0.794
Ammonia .....	252	111
Fluoride .....	113	49
Oil and grease .....	18.9	18.9
TSS .....	28.4	22.7
pH .....	( <sup>1</sup> )	( <sup>1</sup> )

<sup>1</sup> Within the range of 7.5 to 10.0 at all times

(h) *Sawing or grinding spent emulsions.*

**SUBPART B—NSPS**

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of magnesium sawed or ground	
Chromium .....	0.007	0.003
Zinc .....	0.020	0.008
Ammonia .....	2.60	1.15
Fluoride .....	1.16	0.515
Oil and grease .....	0.195	0.195
TSS .....	0.293	0.234
pH .....	( <sup>1</sup> )	( <sup>1</sup> )

<sup>1</sup> Within the range of 7.5 to 10.0 at all times.

(i) *Degreasing spent Solvents—subpart B—NSPS.* There shall be no discharge of process wastewater pollutants.

(j) *Wet air pollution control scrubber blowdown.*

**SUBPART B—NSPS**

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of magnesium sanded and repaired or forged	
Chromium .....	0.229	0.093
Zinc .....	0.632	0.260
Ammonia .....	82.5	36.3
Fluoride .....	36.9	16.4
Oil and grease .....	6.19	6.19
TSS .....	9.29	7.43
pH .....	( <sup>1</sup> )	( <sup>1</sup> )

<sup>1</sup> Within the range of 7.5 to 10.0 at all times.

[50 FR 34270, Aug. 23, 1985; 51 FR 2884, Jan. 22, 1986]